

COMPARISON CHART

Diameter	Inches	Millimeters	IMPERIAL		METRIC	
			UNC	UNF	COARSE	FINE
No. 0000	0.021	0.530				
No. 000	0.034	0.860	1-64	1-72	M2 X 0.4	M2 X 0.25 or 0.35
No. 00	0.047	1.190	3-48	3-56	M2.5 X 0.45	M2.5 X 0.35
No. 0	0.060	1.524	4-40	4-48	M3 X 0.5	M3 X 0.35
No. 1	0.073	1.854	6-32	6-40	M3.5 X 0.6	M3.5 X 0.35
No. 2	0.086	2.184	8-32	8-36	M4 X 0.7	M4 x 0.5
No. 3	0.099	2.515	10-24	10-32	M5 X 0.8	M5 X 0.5
No. 4	0.112	2.845	1/4-20	1/4-28	M6 X 1	M6 X 0.75
No. 5	0.125	3.175	5/16-18	5/16-24	M8 X 1.25	M8 X 0.75 or 1
No. 6	0.138	3.505	3/8-16	3/8-24	M10 X 1.5	M10 X 1 or 1.25
No. 8	0.164	4.166	7/16-14	7/16-20	M12 X 1.75	M12 X 1.25 or 1.5
No. 10	0.190	4.826	1/2-13	1/2-20	M14 X 2	M14 X 1.25 or 1.5
No. 12	0.216	5.484	5/8-11	5/8-18	M18 X 2.5	M18 X 1.5 or 2
			3/4-10	3/4-16	M20 X 2.5	M20 X 1.5 or 2
			1-8	1-12	M24 X 3	M24 X 1.5 or 2
			1-1/4-7	1-1/4-12	M30 X 3.5	M30 X 1.5 or 2
			1-1/2-6	1-1/2-12	M36 X 4	M36 X 1.5 or 3